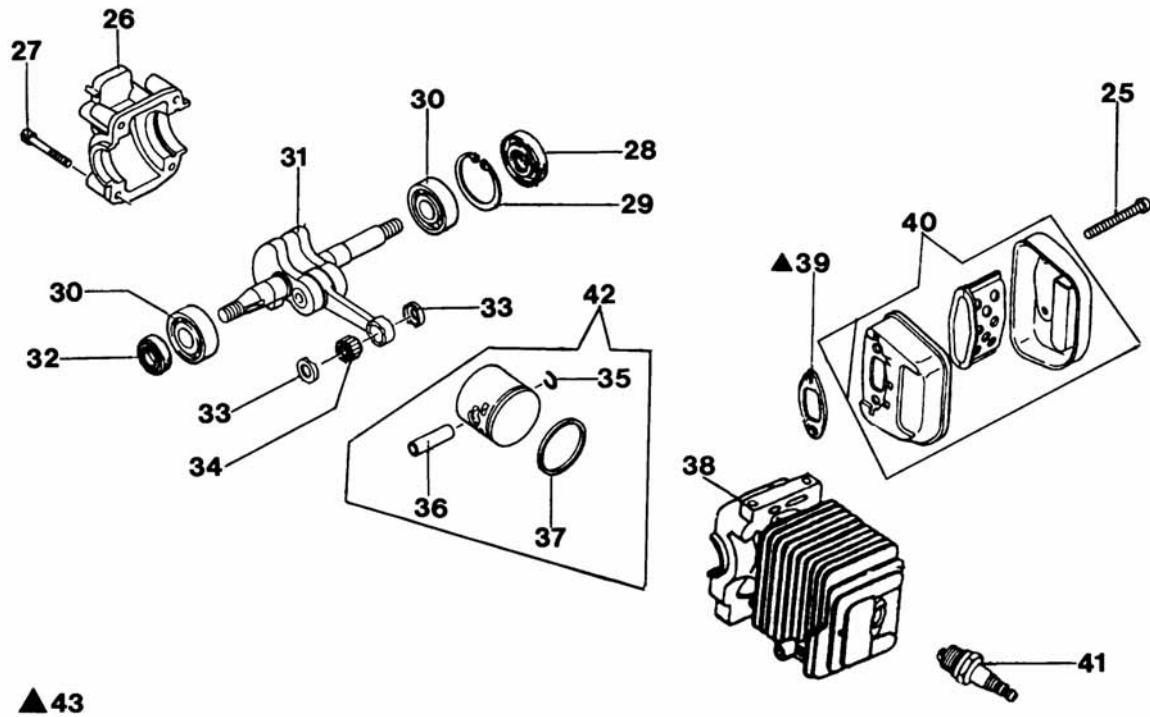
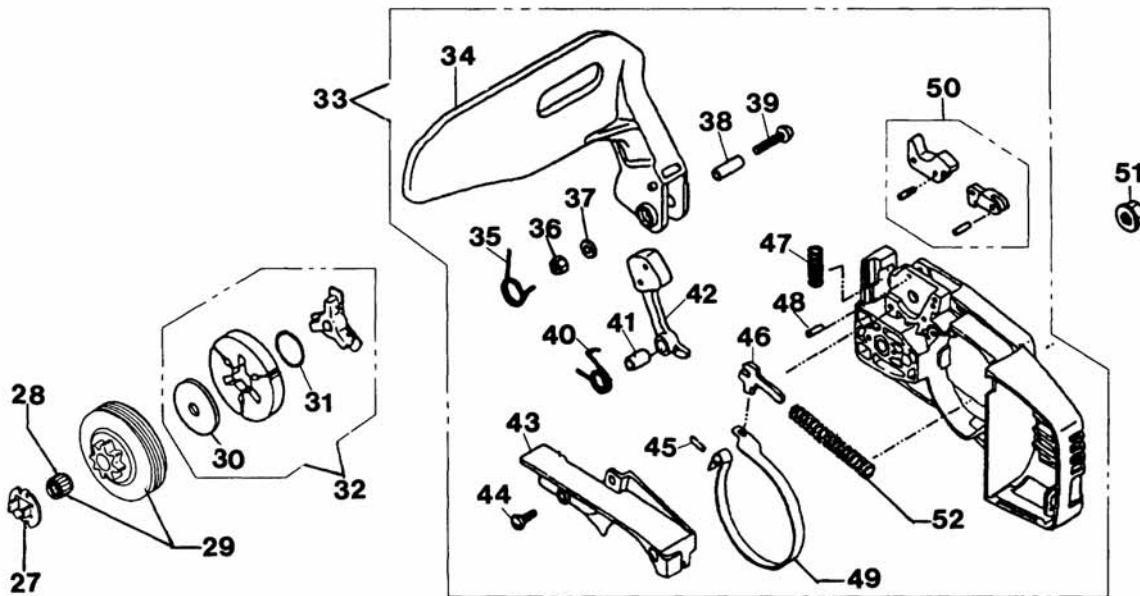


Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
3	1	093500397	Handle				
4	1	4098073R	Starter rope				
7	1	004000132R	Spring				
8	1	094000033AR	Starter pulley				
13	1	004000436R	Pin				
14	1	004000140R	Pawl				
18	1	005000361	Washer				
22	1	50030112	Spring				
26	1	50030155R	Cable				
27	1	50030151R	Switch				
28	1	50030143R	Flywheel				
29	1	50030156R	Cable				
30	1	3833080	Washer				
31	1	004000142	Nut				
32	1	50030272	Screw				
33	1	50030161	Flange				
34	1	094600041AR	Screw				
35	1	094500034R	Washer				
36	1	50030287	Spark plug cap				
37	1	50030267	Spring				
38	1	50030297R	Spark plug				
39	1	50030158R	Starter case				
40	1	50030145R	Spacer				
41	1	50030269	Screw				
42	1	50030157R	Starter case				
43	1	50030295	Screw				
44	1	50030142R	Ignition coil				
45	1	50030160R	Bushing				
46	1	50030150R	Sheath				



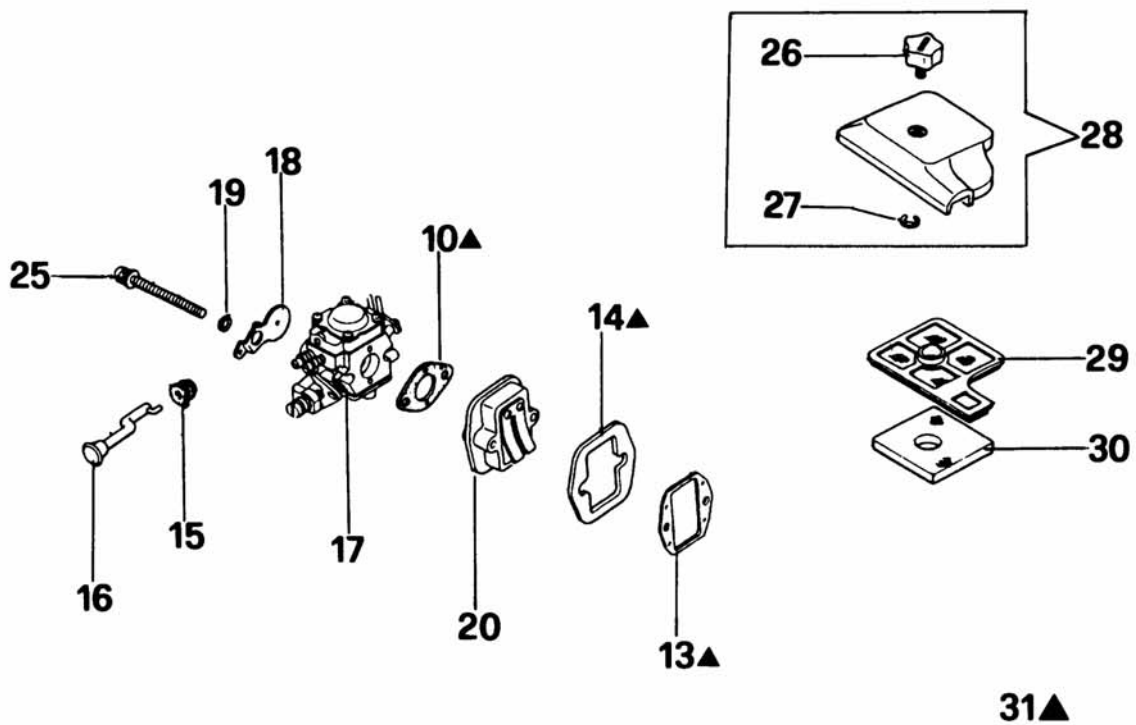
Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
25	1	50030021R	Screw				
26	1	50030003R	Crankcase assy				
27	1	50030004R	Screw				
28	1	50030013R	Seal ring				
29	1	50030014R	Ring				
30	1	50030012R	Bearing				
31	1	50030011R	Crankshaft assy				
32	1	61070074	Seal ring				
33	1	50030010R	Spacer				
34	1	50030009R	Bearing				
35	1	50030008R	Ring				
36	1	50030007R	Piston pin				
37	1	50030006R	Piston ring Ø37				
38	1	50030002R	Cylinder Ø37				
39	1	50030388R	Gasket				
40	1	50030309	Muffler				
41	1	50030297R	Spark plug				
42	1	50032010	Piston assy Ø37				
43	1	50032008	Gasket set				



## 931 - Clutch assy



Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
27	1	50030138R	Clutch driver				
28	1	50030089	Needle roller bea				
29	1	50032009	Chain sprocket				
30	1	50030092	Washer				
31	1	50030350R	Spring				
32	1	50030090A	Clutch				
33	1	50030095R	Chain cover				
34	1	50030099	Guard				
35	1	50030100	Spring				
36	1	3914003	Nut				
37	1	3916005	Washer				
38	1	50030105R	Spacer				
39	1	50030101R	Screw				
40	1	50030110	Spring				
41	1	50030106R	Bushing				
42	1	50030107R	Weight				
43	1	50030122	Cover				
44	1	50030272	Screw				
45	1	50030116R	Pin				
46	1	50030118R	Lever				
47	1	50030111	Spring				
48	1	50030117	Pin				
49	1	50030119R	Brake band				
50	1	50030113R	Brake lever				
51	1	094500155	Nut				
52	1	50030121	Spring				



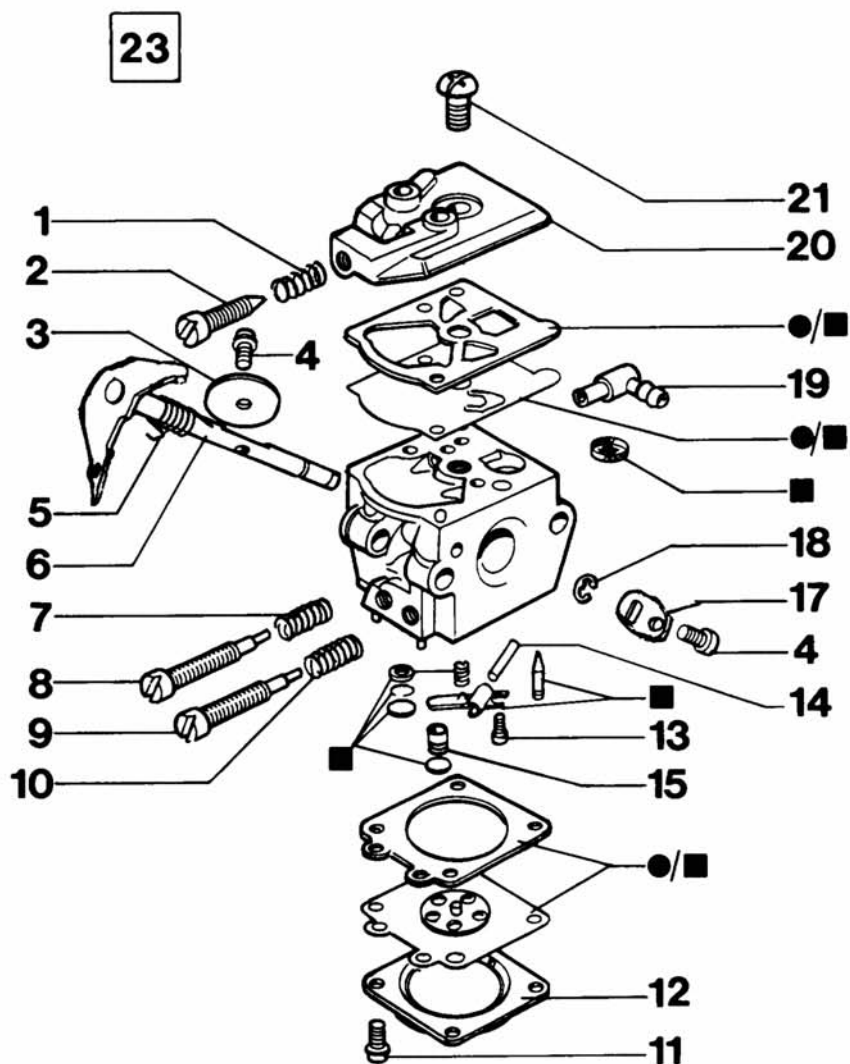
## 931 - Air filter and carburetor



Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
10	1	004000025	Gasket				
13	1	50030023	Gasket				
14	1	50030056R	Gasket				
15	1	50030177R	Grommet				
16	1	50030176R	Starter lever				
17	1	2318610R	Carburetor WT-477A				
18	1	50030167R	Starter lever				
19	1	50030166R	Spacer				
20	1	50030022R	Valve				
25	1	50030168R	Screw				
26	1	50030181R	Knob				
27	1	50030184R	Ring				
28	1	50030179R	Cover				
29	1	50030185R	Air filter				
30	1	50030188R	Air filter				
31	1	50032008	Gasket set				



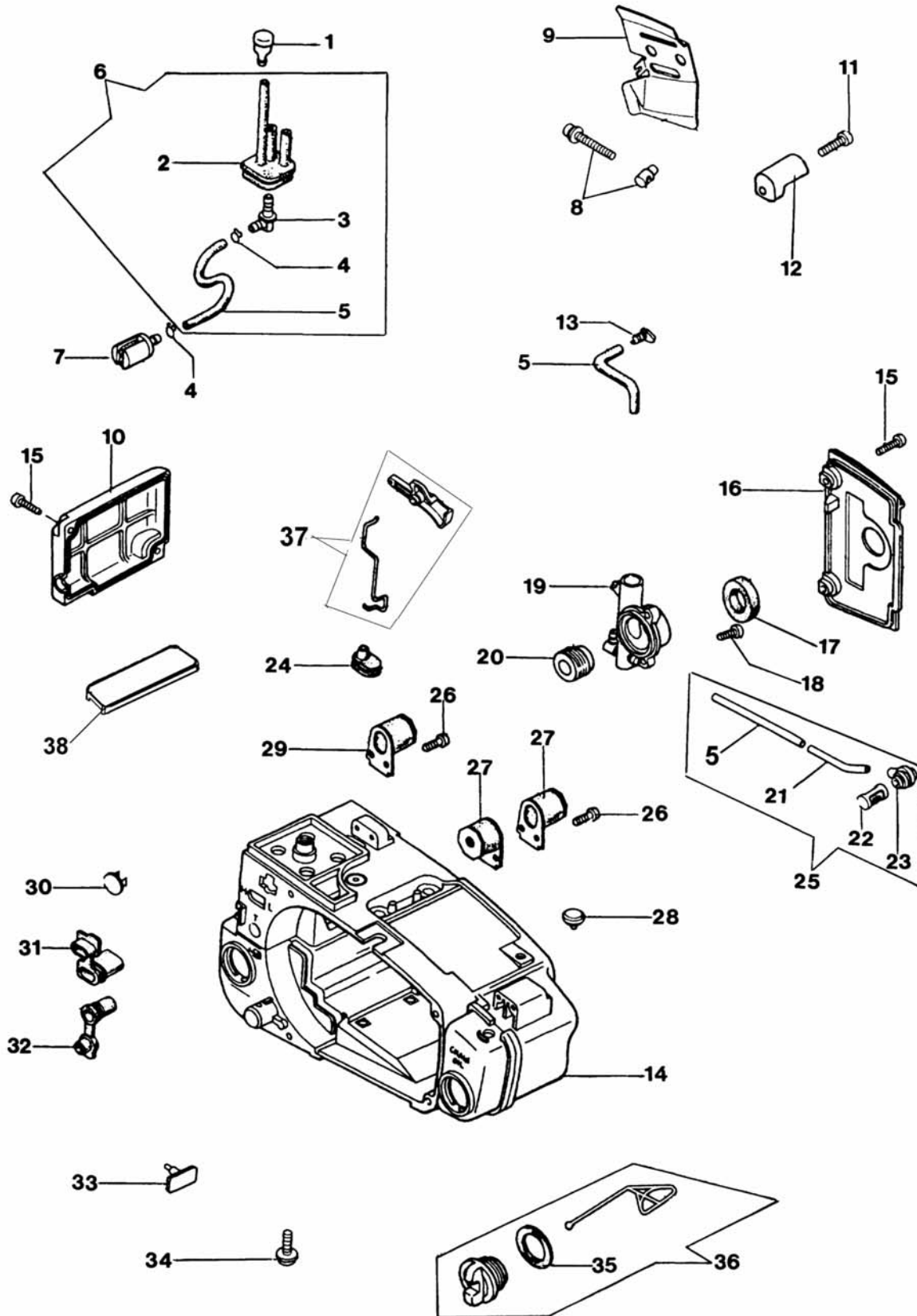
per } mod. 931  
for }



**16** ■ KIT RIPARAZIONE  
REPAIR KIT

**22** ● KIT MEMBRANE & GUARNIZIONI  
DIAPHRAGM & GASKET SET

Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	2318616	Spring				
2	1	2318617	Screw				
3	1	375100078	Shutter				
4	1	003300209	Screw				
5	1	2318615	Spring				
6	1	2318611	Shaft				
7	1	035000165	Spring				
8	1	2318618	Screw L				
9	1	2318619	Screw H				
10	1	093500115	Spring				
11	1	035000162	Screw				
12	1	2318191	Cover				
13	1	003300202	Screw				
14	1	003300201	Spindle				
15	1	2318613	Jet				
16	1	094600209	Repair kit				
17	1	2318614	Lever				
18	1	095000164	Ring				
19	1	003300036	Fittings				
20	1	2318612	Cover				
21	1	003300197	Screw				
22	1	094600210	Kit guarn				
23	1	2318610R	Carburetor WT-477A				



Ref.Nu	Qty	Part number	Description	Validity from	Validity till	Notes	Bulletin
1	1	50030040R	Breather valve				
2	1	50030039R	Bush				
3	1	50030038R	Fittings				
4	1	50030037R	Band				
5	1	50030035R	Hose				
6	1	50030236R	Bush				
7	1	50030036R	Fuel filter				
8	1	50032011	Chain tensioner				
9	1	50030125	Plate				
10	1	50030063R	Cover				
11	1	50030071R	Screw				
12	1	50030127R	Guard				
13	1	50030052R	Oil tube lock				
14	1	50030024	Crankcase assy				
15	1	50030269	Screw				
16	1	50030140R	Cover				
17	1	50030139R	Gasket				
18	1	50030137R	Screw				
19	1	50030129	Oil pump				
20	1	50030136R	Worm gear				
21	1	50030047R	Oil line				
22	1	50030048R	Oil filter				
23	1	50030046R	Bush				
24	1	50030173R	Grommet				
25	1	50030044R	Oil suction				
26	1	50030272	Screw				
27	1	50030229R	Support				
28	1	50030053R	Breather valve				
29	1	50030085R	Support				
30	1	50030178R	Cap				
31	1	50030175R	Screw guide				
32	1	50030174R	Screw guide				
33	1	50030033R	Breather valve				
34	1	50030058R	Screw				
35	1	50030061R	Gasket				
36	1	50030059R	Cap				
37	1	50030172R	Rod				
38	1	50030057R	Cover				