



PARTS LIST

CHAIN SAW

G4500

NOTE :

1. Use HUSQVARNA ZENOAH genuine parts specified in the parts list for repair and/or replacement.
2. HUSQVARNA ZENOAH does not warrant the machines, those which have been damaged by the use of any parts other than those specified by the company.
3. When placing orders of parts for repair and/or replacement, check if the model name and the serial number are suitable to those specified in the parts list, then use parts number described in the parts list.
4. The contents described in the parts list may change due to improvement.
5. The parts for the machine shall be supplied within ten (10) years after the machine is discontinued. [It is possible that some specific parts may be subject to change of their delivery term and list price within the limit of ten (10) years after the machine is discontinued. And it is also possible that some parts may be available even after the limit of ten (10) years.]

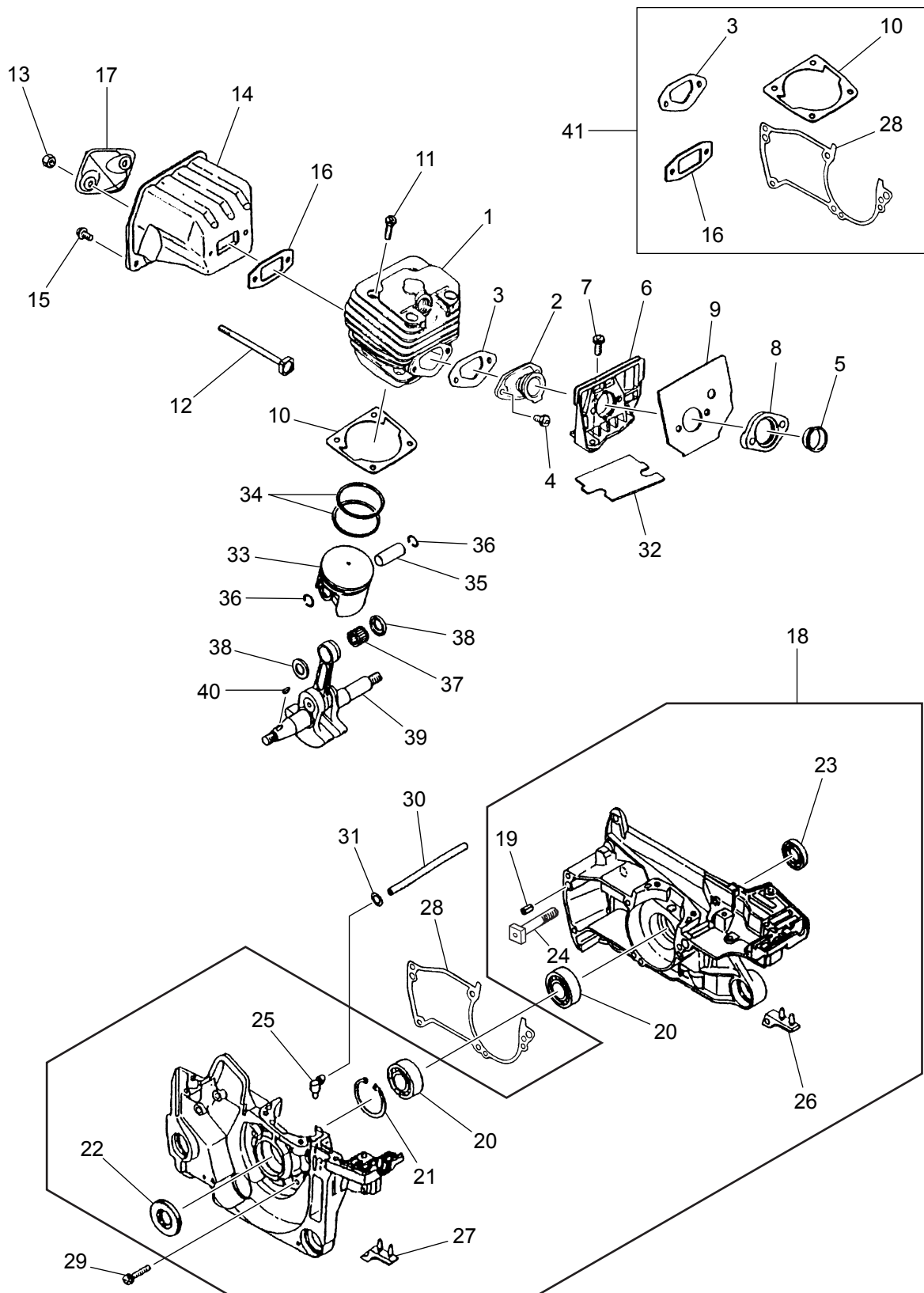
Fig.1 POWER UNIT

Fig. 1 G4500

POWER UNIT

Key#	PART NUMBER	DESCRIPTION	Q'TY	REMARKS
1	2670-12113	CYLINDER	1	ø43
2	2810-14110	INLET PIPE	1	
3	2817-14121	GASKET (K2810-06012)	1	KIT
4	2670-14130	SCREW	2	M5X10
5	2880-14150	INNER GUIDE	1	
6	2670-14311	BRACKET	1	
7	578 46 83-01	SCREW	2	M5X14
8	2880-14350	SPACER	1	
9	2880-14361	GASKET	1	
10	2670-14211	GASKET, CYLINDER (K2810-06012)	1	KIT
11	4820-13180	BOLT, CYLINDER	4	M5X20
12	2810-15220	BOLT, MUFFLER	2	M5X83
13	2850-15230	NUT, MUFFLER	2	M5
14	2810-15113	MUFFLER	1	
15	2670-14130	SCREW	2	M5X10
16	3356-15210	GASKET, MUFFLER (K2810-06012)	1	KIT
17	2810-15310	COVER	1	
18	848C802101	CRANKCASE ASSY	1	
19	3356-21130	• SPRING PIN	3	
20	T4012-21240	• BEARING	2	15X35X11
21	04065-03515	• SNAP RING	1	ø35
22	2670-21210	• OIL SEAL	1	15X35X4.5
23	2670-21220	• OIL SEAL	1	15X28X4.5
24	2850-21230	• STUD	2	
25	2670-21250	• ELBOW	1	
26	2810-22511	• STOPPER	1	
27	2810-22521	• STOPPER	1	
28	848C8021D2	GASKET, CASE (K2810-06012)	1	KIT
29	2670-21320	SCREW	5	M5X25
30	2810-22210	PIPE	1	3X7X105
31	3310-82230	CLIP	1	
32	2810-22411	MAT	1	
33	2670-41114	PISTON	1	ø43
34	2670-41211	PISTON RING	2	ø43
35	3350-41310	PISTON PIN	1	8X11X34.5
36	3350-41320	SNAP RING	2	
37	1400-41410	NEEDLE BEARING	1	11X15X12.3
38	2670-41510	WASHER	2	
39	848C804202	CRANKSHAFT COMP.	1	
40	1000-43240	KEY	1	
41	2810-06012	GASKET KIT	1	

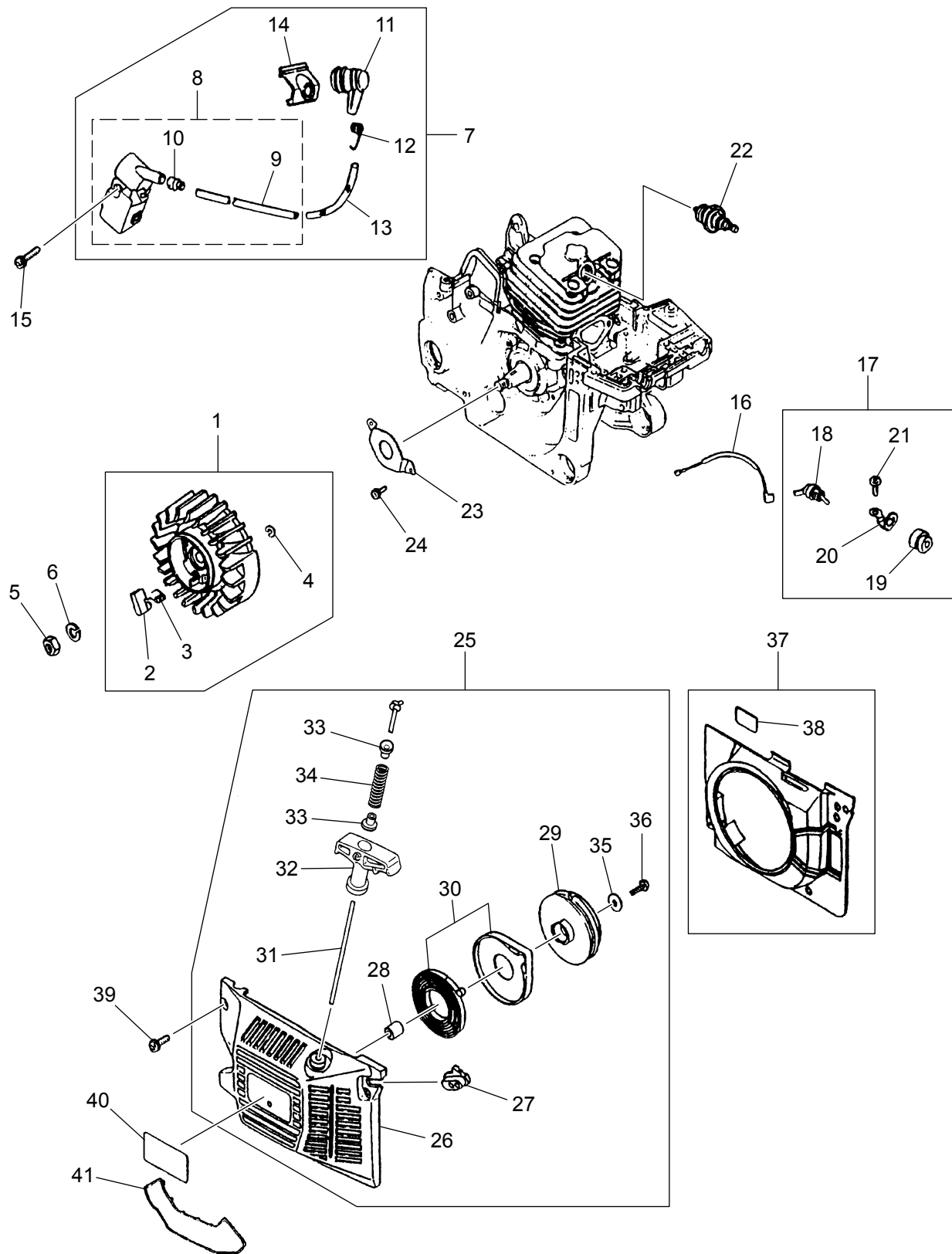
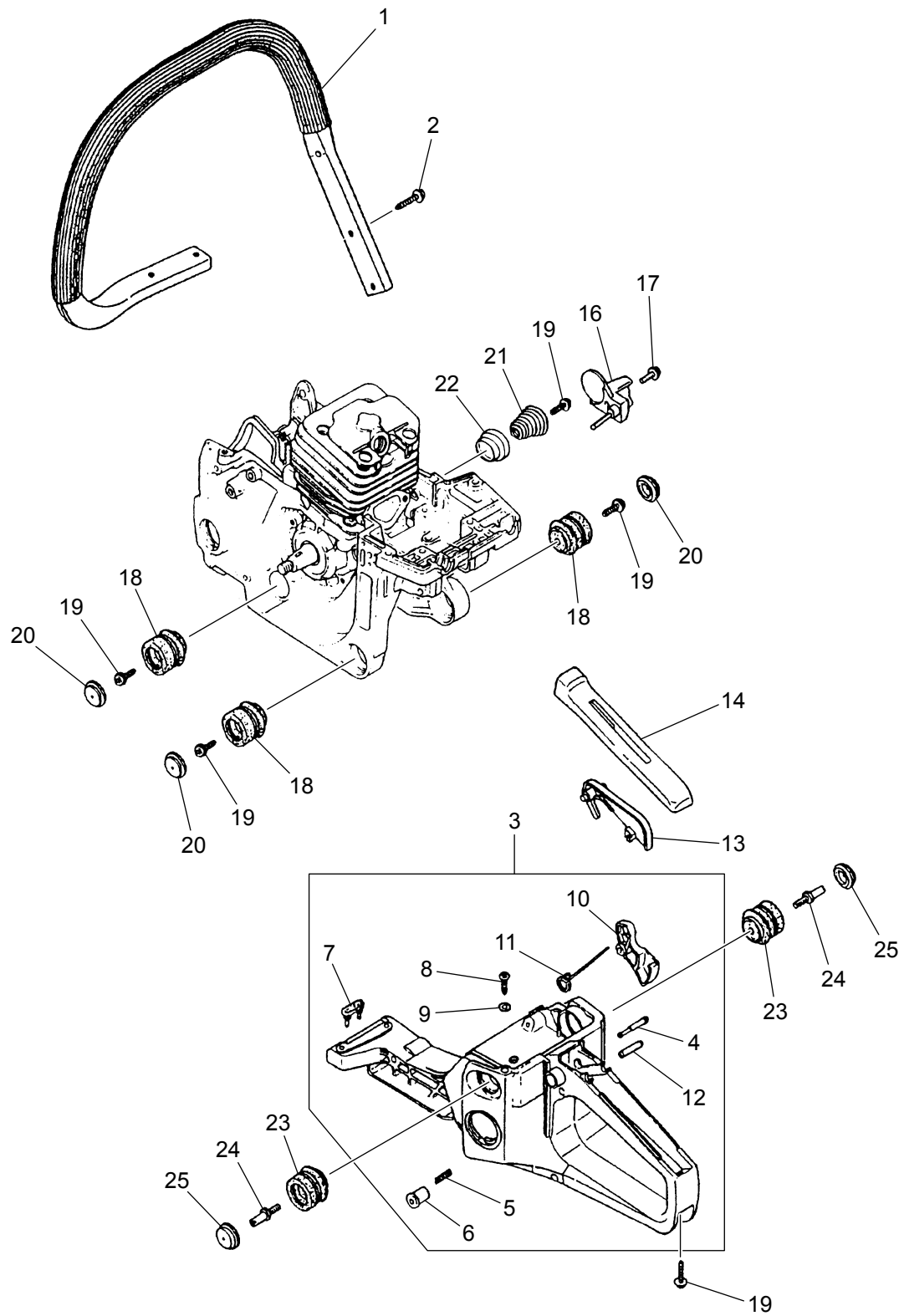


Fig. 2 G4500

IGNITION,STARTING

Key#	PART NUMBER	DESCRIPTION	Q'TY	REMARKS
1	2670-71101	ROTOR ASSY	1	
2	1850-75220	• RATCHET.	2	
3	2670-71130	• SPRING	2	
4	0308-00040	• RING	2	
5	3350-43231	NUT	1	M8
6	0290-20820	WASHER	1	M8
7	2880-71300	COIL ASSY	1	
8	2810-71204	• COIL COMP.	1	
9	2810-71220	• • CORD	1	
10	2670-71230	• • GROMMET	1	
11	2810-72110	• PLUG CAP	1	
12	1400-72121	• SPRING	1	
13	2670-71320	• TUBE	1	
14	2810-71250	• GROMMET	1	
15	2670-14220	SCREW	2	M5X20
16	2670-71510	CORD	1	
17	2880-71600	SWITCH ASSY	1	
18	2810-71610	• SWITCH	1	
19	2670-71621	• SWITCH COVER	1	
20	2880-71630	• PLATE	1	
21	2670-14130	• SCREW	1	M5X10
22	3699-90431	SPARK PLUG (NGK BPM7Y)	1	
23	2810-21270	PLATE	1	
24	0260-30410	SCREW	2	M4X10
25	2881-75000	STARTER ASSY	1	
26	2810-75110	• RECOIL CASE COMP.	1	
27	2810-75120	• GUIDE	1	
28	2810-75150	• BOSS	1	
29	2670-75212	• REEL	1	
30	3317-75300	• SPRING COMP.	1	
31	2670-75411	• ROPE	1	
32	T2041-75420	• KNOB	1	
33	T2041-75431	• COLLAR	2	
34	2881-75440	• SPRING B	1	
35	1400-86280	• WASHER	1	
36	2670-14220	• SCREW	1	
37	2880-75600	FAN COVER COMP.	1	
38	2880-75620	• SHEET	1	
39	578 46 83-01	SCREW	4	M5X14
40	2811-75133	LABEL, RECOIL	1	
41	2881-98611	SNOW PROTECTOR	1	OP

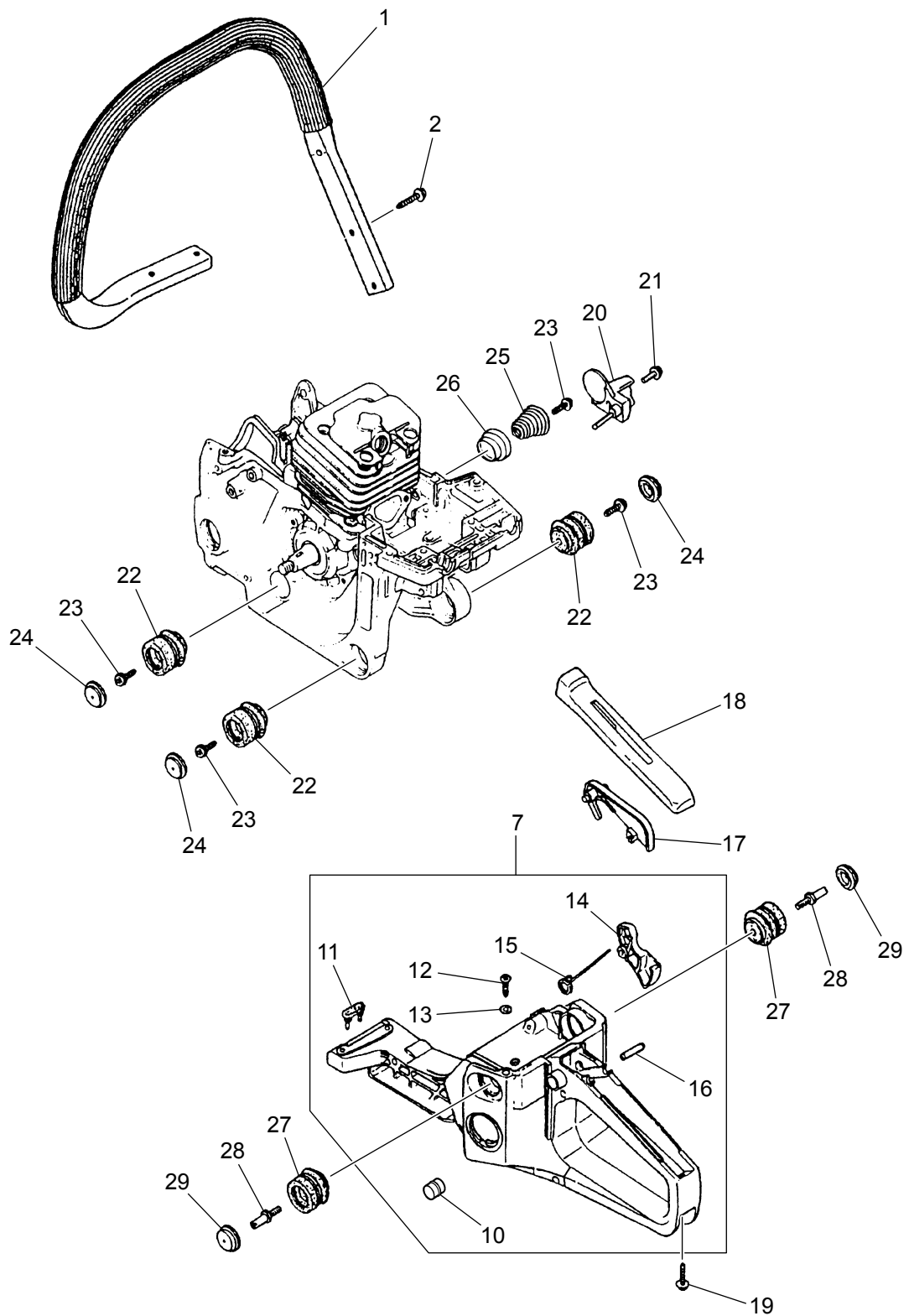
~ #610613



HANDLE (S/N 610613 and below)

2013.12

#610614~



HANDLE (S/N 610614 and up)

2013.12

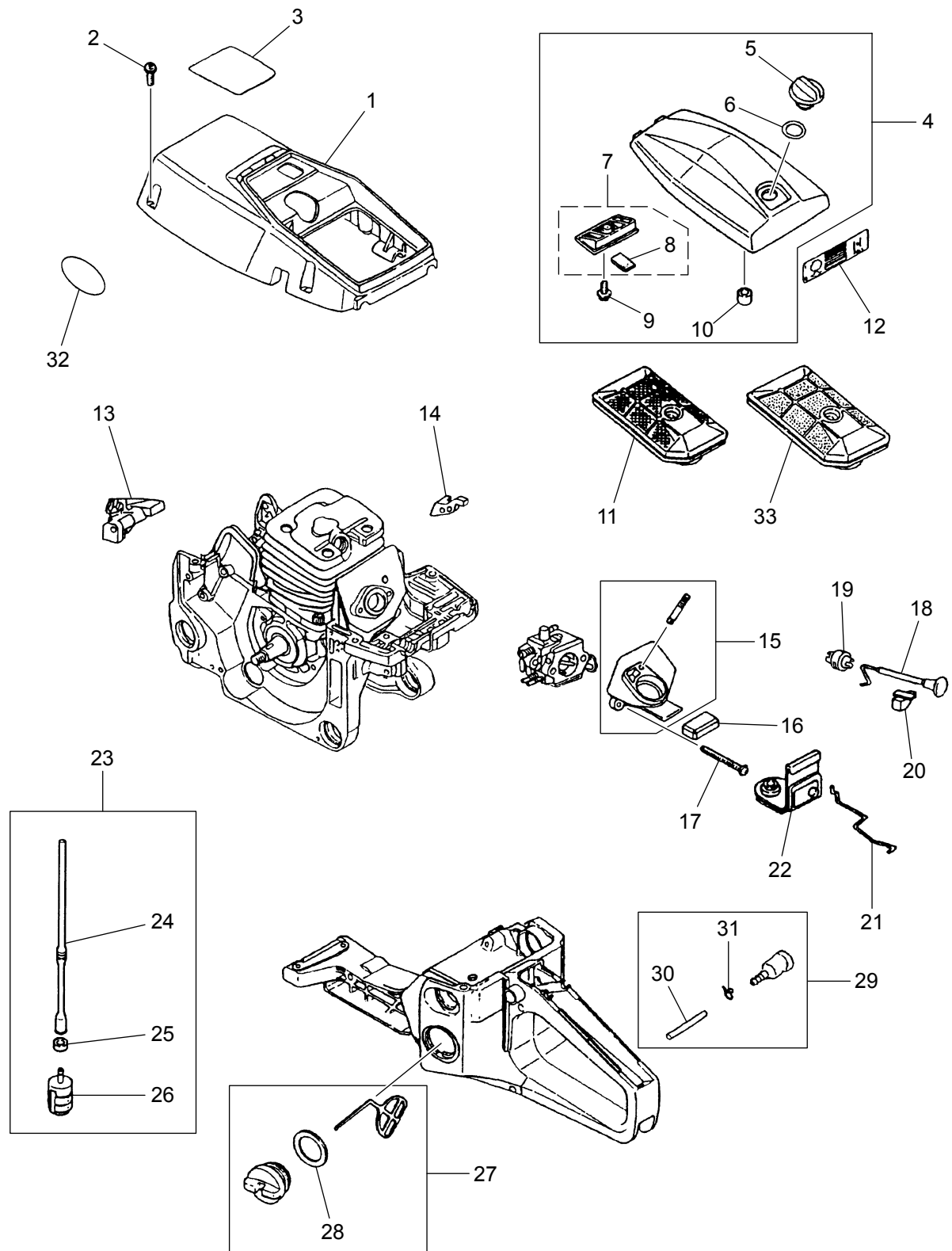
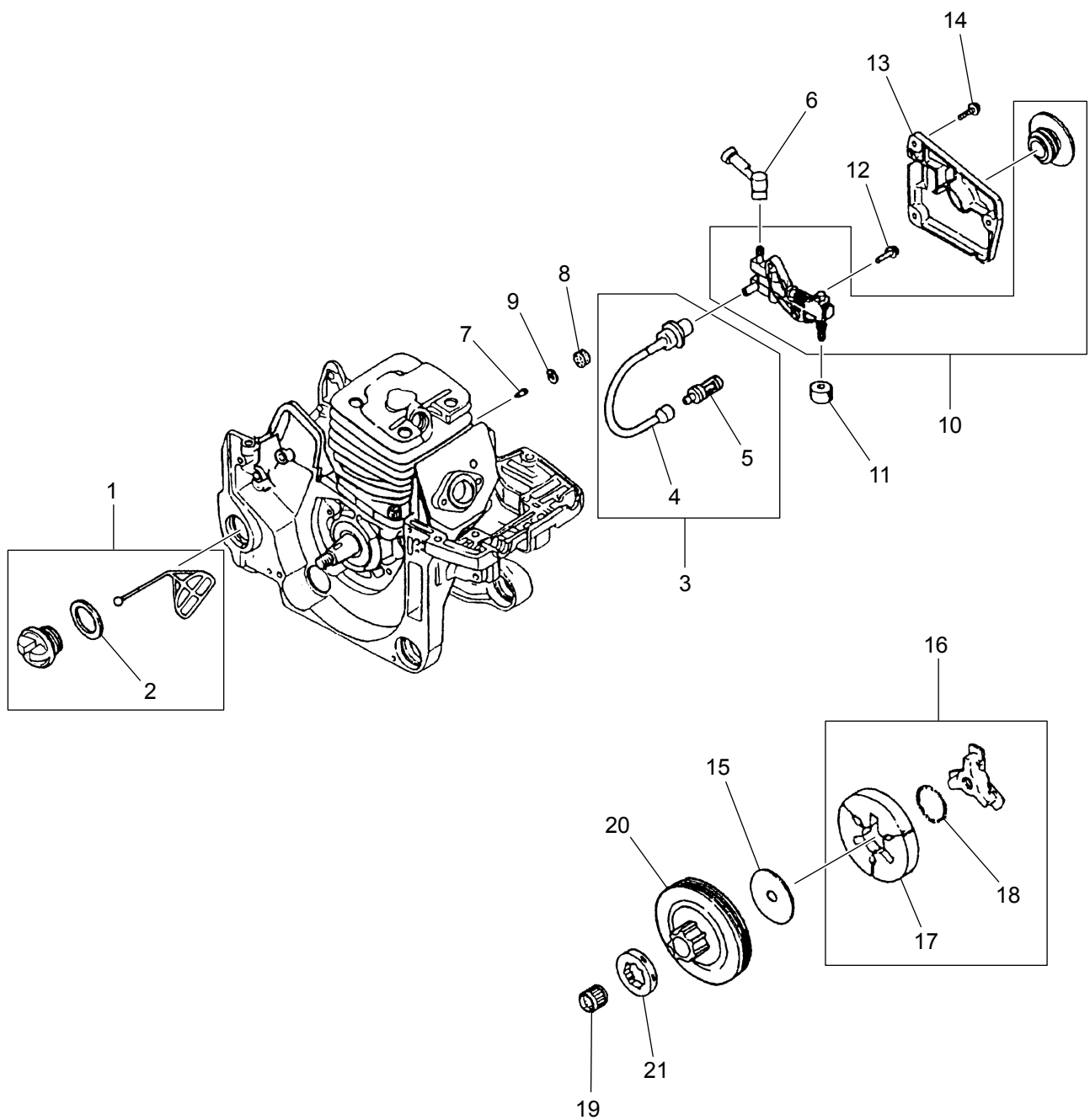
Fig.4 FUELING SYSTEMS

Fig. 4 G4500

FUELING SYSTEMS

Key#	PART NUMBER	DESCRIPTION	Q'TY	REMARKS
1	848C8031A6	CYLINDER COVER	1	M5X14
2	578 46 83-01	SCREW	5	
3	2854-31513	DECAL, CAUTION	1	
4	2810-83305	CLEANER COVER COMP.	1	
5	3356-83322	• KNOB	1	
6	3388-83340	• GASKET, CAP	1	
7	2810-83500	• AIR CLEANER COMP.	1	
8	2810-83520	• • SEAL	1	
9	1600-33130	• SCREW	1	
10	2810-83410	• GROMMET AIR CLEANER	1	
11	2810-83101	AIR CLEANER COMP.	1	
12	2813-31210	LABEL	1	
13	2880-82310	GUIDE (I)	1	
14	2880-82350	GUIDE (HL)	1	
15	2880-82102	MANIFOLD COMP.	1	
16	2810-82141	SUPPORTER	1	M5X52
17	2880-82210	SCREW	2	
18	2880-82410	CHOKE ROD	1	
19	848C8082G0	GROMMET, CHOKE	1	
20	2670-82430	GUIDE	1	
21	2880-82511	THROTTLE ROD	1	
22	2810-82520	GROMMET, THROTTLE	1	
23	848C808539	FUEL PIPE ASSY	1	
24	848C808591	• FUEL PIPE	1	
25	2850-34350	• COLLAR	1	
26	3302-85400	• FILTER ASSY	1	
27	2670-34401	TANK CAP ASSY	1	
28	2670-34430	• GASKET TANK CAP	1	
29	2670-34500	BREATHER ASSY	1	
30	3350-34540	• PIPE	1	
31	1260-85460	• CLIP	1	OP(FELT)
32	T2041-75810	LABEL	1	
33	2811-98501	AIR CLEANER COMP.	1	

Fig.5 OIL SYSTEM, CLUTCH

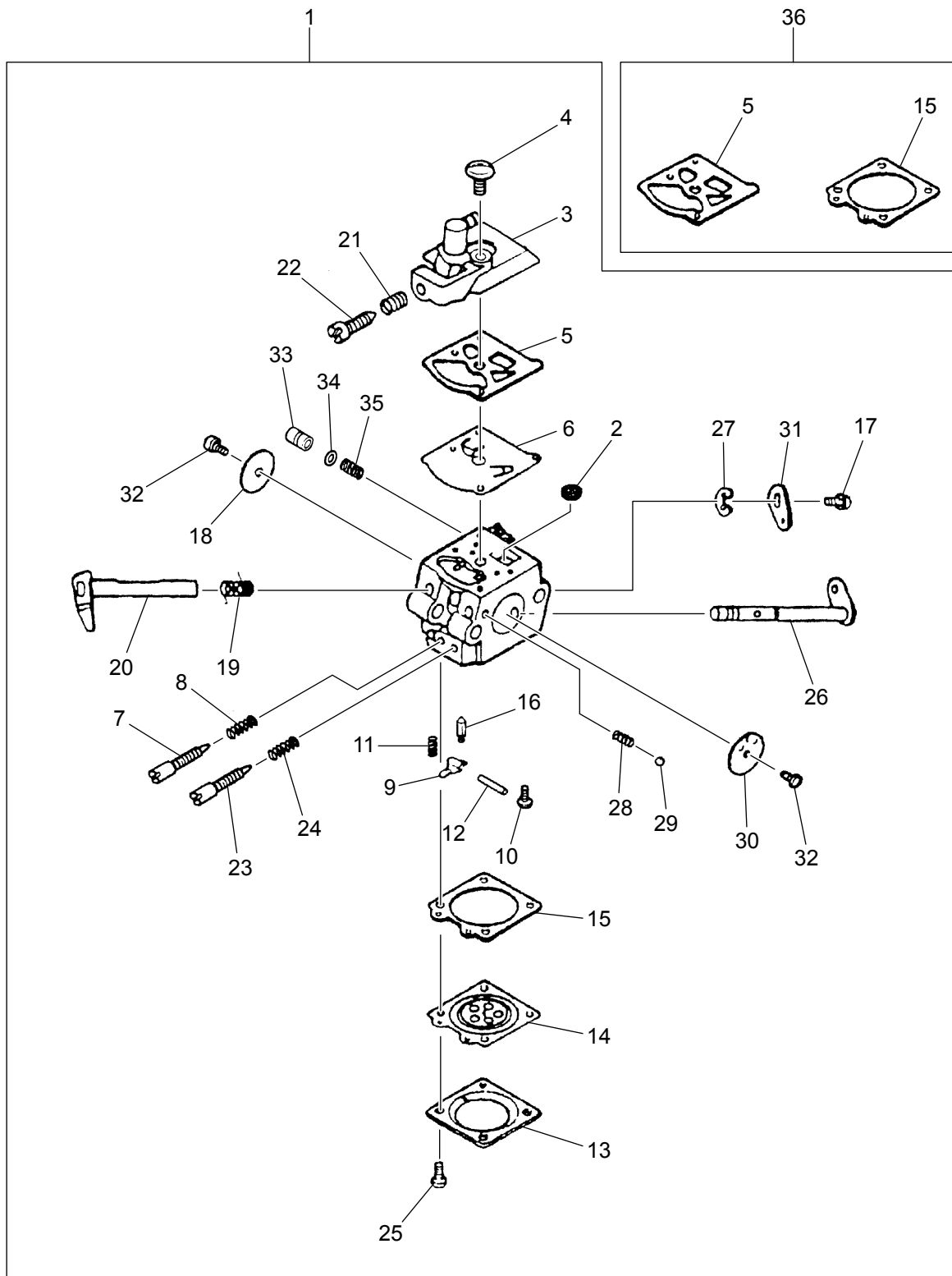
Carburetor Model: WT-857 (WT-296)

Fig. 6a G4500

CARBURETOR (~#610613)

Key#	PART NUMBER	DESCRIPTION	Q'TY	REMARKS
1	2810-81004	CARBURETOR ASSY	1	WT-857 (WT-296)
2	3306-81380	• SCREEN	1	
3	2810-81120	• PUMP COVER	1	
4	3310-81130	• SCREW	1	
5	3304-81140	• GASKET, PUMP	1	
6	1172-81150	• DIAPHRAGM, PUMP	1	
7	2810-81170	• L NEEDLE	1	
8	1491-81160	• L NEEDLE SPRING	1	
9	3310-81230	• LEVER	1	
10	3310-81240	• SCREW M LEVER PIN	1	
11	2841-81270	• SPRING	1	
12	3310-81250	• PIN, LEVER	1	
13	3310-81280	• COVER	1	
14	3310-81260	• DIAPHRAGM ASSY	1	
15	3310-81290	• GASKET	1	
16	3356-81310	• VALVE, INLET	1	
17	2880-81470	• SCREW, SHUTTER	1	
18	3356-81340	• THROTTLE VALVE	1	
19	2670-81410	• THROTTLE SPRING	1	
20	2810-81420	• THROTTLE SHAFT	1	
21	2630-81460	• IDLE SPRING	1	
22	2670-81430	• IDLE SCREW	1	
23	2880-81331	• H NEEDLE	1	
24	3080-81320	• H NEEDLE SPRING	1	
25	3310-81351	• SCREW	4	
26	2880-81460	• CHOKE SHAFT	1	
27	1148-81390	• RING	1	
28	3350-81350	• CHOKE SPRING	1	
29	3350-81220	• BOLL	1	
30	2670-81450	• CHOKE VALVE	1	
31	2810-81440	• THROTTLE LEVER	1	
32	2880-81470	• SCREW, VALVE	2	
33	2660-81510	• PIN	1	
34	2660-81520	• O RING	1	
35	2810-81530	• SCREW	1	
36	3304-81910	GASKET KIT	1	

* WT-857 (Spare part model)
 WT-296(Mass produced model)
 Both carburetors are exactly the same.

Carburetor Model (Auto Return Choke): WT-296A

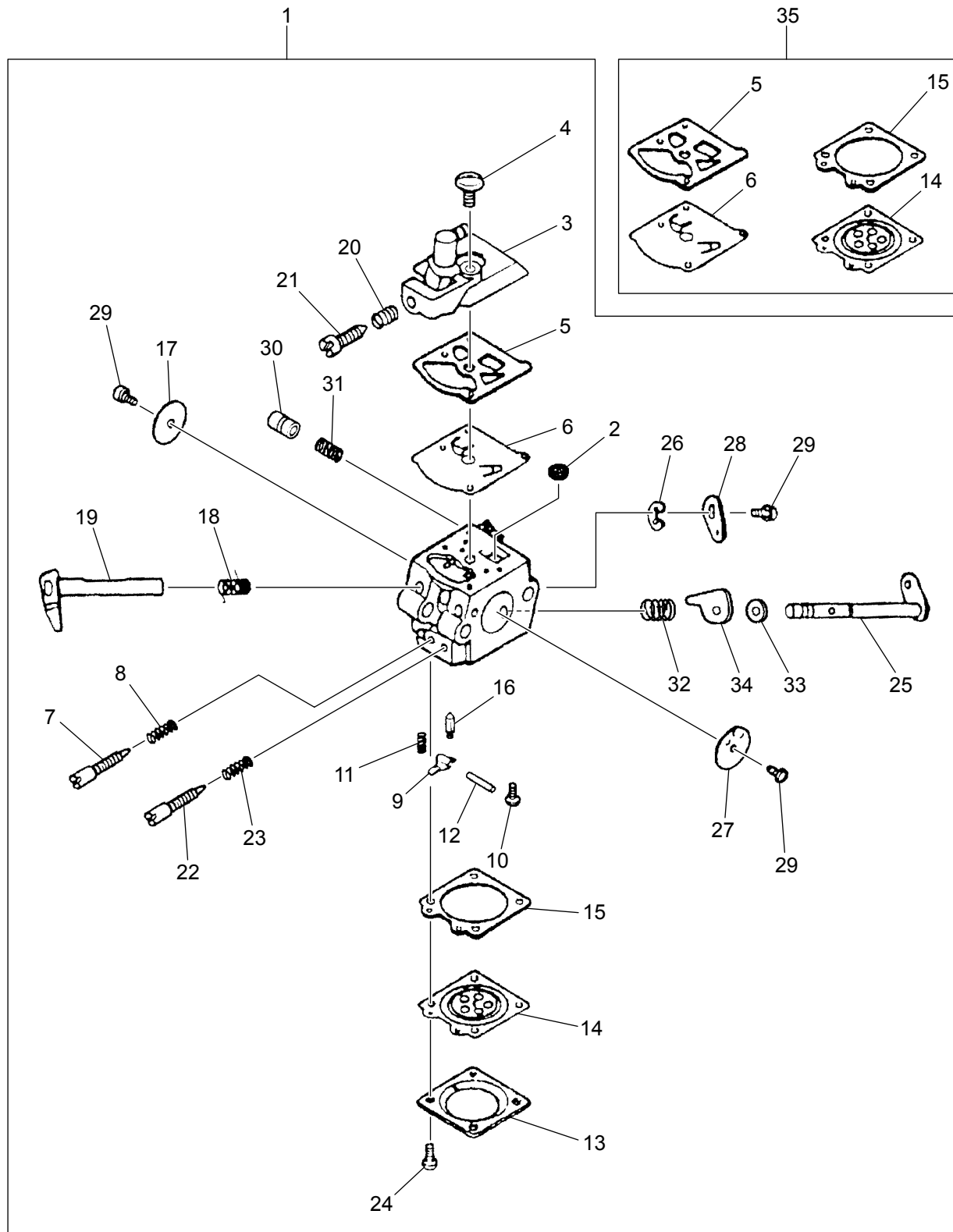


Fig. 6b G4500

CARBURETOR (#610614~#813807)

Key#	PART NUMBER	DESCRIPTION	Q'TY	REMARKS
1	848C808105	CARBURETOR ASSY	1	WT-296A
2	3306-81380	• SCREEN	1	
3	2810-81120	• PUMP COVER	1	
4	3310-81130	• SCREW	1	
5	3304-81140	• GASKET PUMP	1	
6	1172-81150	• DIAPHRAGM PUMP	1	
7	2810-81170	• L NEEDLE	1	
8	1491-81160	• L NEEDLE SPRING	1	
9	3310-81230	• LEVER	1	
10	3310-81240	• SCREW M LEVER PIN	1	
11	1262-81270	• SPRING	1	
12	3310-81250	• PIN LEVER	1	
13	3310-81280	• COVER	1	
14	3310-81260	• DIAPHRAGM ASSY	1	
15	3310-81290	• GASKET	1	
16	3356-81310	• VALVE INLET	1	
17	3356-81340	• THROTTLE VALVE	1	
18	2670-81410	• THROTTLE SPRING	1	
19	2880-81420	• THROTTLE SHAFT	1	
20	2630-81460	• IDLE SPRING	1	
21	2670-81430	• IDLE SCREW	1	
22	2880-81331	• H NEEDLE	1	
23	3080-81320	• H NEEDLE SPRING	1	
24	3310-81351	• SCREW	4	
25	848C8A80E1	• CHOKE SHAFT	1	
26	1148-81390	• RING	1	
27	2670-81450	• CHOKE VALVE	1	
28	848C8381Z1	• THROTTLE LEVER	1	
29	2880-81470	• SCREW VALVE	3	
30	848C7180N0	• PISTON	1	
31	2810-81530	• SPRING	1	
32	848C8080D0	• SPRING	1	
33	1751-81190	• WASHER	1	
34	848C8089D0	• LEVER	1	
35	2810-06021	GASKET KIT	1	

Carburetor Model (Semi Auto Return Choke): WT-944

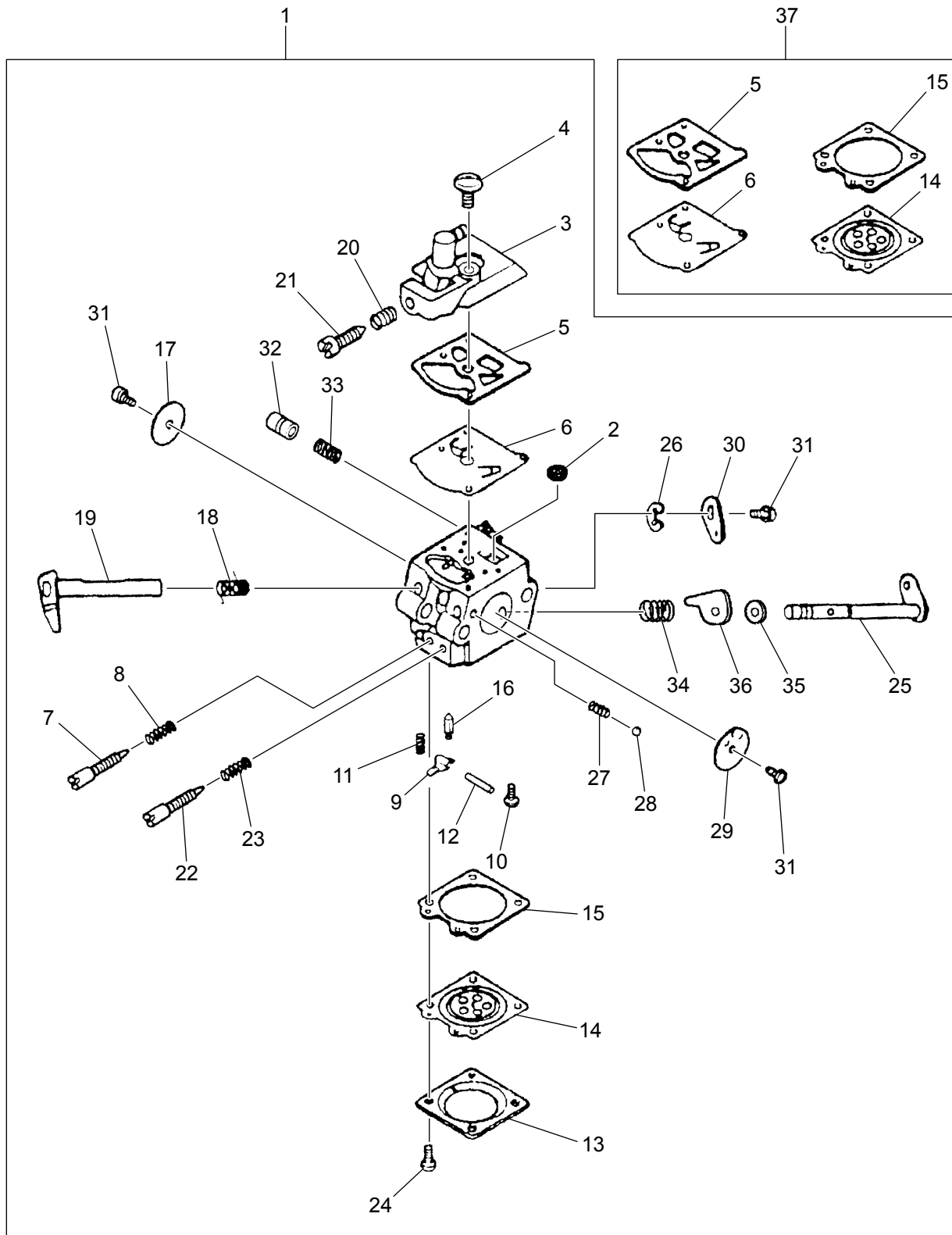


Fig. 6c G4500

CARBURETOR (#813808~)

Key#	PART NUMBER	DESCRIPTION	Q'TY	REMARKS
1	848C838100	CARBURETOR ASSY	1	WT-944
2	3306-81380	• SCREEN	1	
3	2810-81120	• PUMP COVER	1	
4	3310-81130	• SCREW	1	
5	3304-81140	• GASKET, PUMP	1	
6	1172-81150	• DIAPHRAGM, PUMP	1	
7	2810-81170	• L NEEDLE	1	
8	1491-81160	• L NEEDLE SPRING	1	
9	3310-81230	• LEVER	1	
10	3310-81240	• SCREW M LEVER PIN	1	
11	2841-81270	• SPRING	1	
12	3310-81250	• PIN, LEVER	1	
13	3310-81280	• COVER	1	
14	3310-81260	• DIAPHRAGM ASSY	1	
15	3310-81290	• GASKET	1	
16	3356-81310	• VALVE, INLET	1	
17	3356-81340	• THROTTLE VALVE	1	
18	2670-81410	• THROTTLE SPRING	1	
19	2810-81420	• THROTTLE SHAFT	1	
20	2630-81460	• IDLE SPRING	1	
21	2670-81430	• IDLE SCREW	1	
22	2880-81331	• H NEEDLE	1	
23	3080-81320	• H NEEDLE SPRING	1	
24	3310-81351	• SCREW	4	
25	848C8380E0	• CHOKE SHAFT	1	
26	1148-81390	RING	1	
27	3350-81350	• CHOKE SPRING	1	
28	3350-81220	• BALL	1	
29	2670-81450	• CHOKE VALVE	1	
30	848C8381Z0	• THROTTLE LEVER	1	
31	2880-81470	• SCREW, VALVE	3	
32	848C7180N0	• PISTON	1	
33	2810-81530	• SPRING	1	
34	848C8080D0	• SPRING	1	
35	1751-81190	• WASHER	1	
36	848C8089D0	• LEVER	1	
37	2810-06021	GASKET KIT	1	

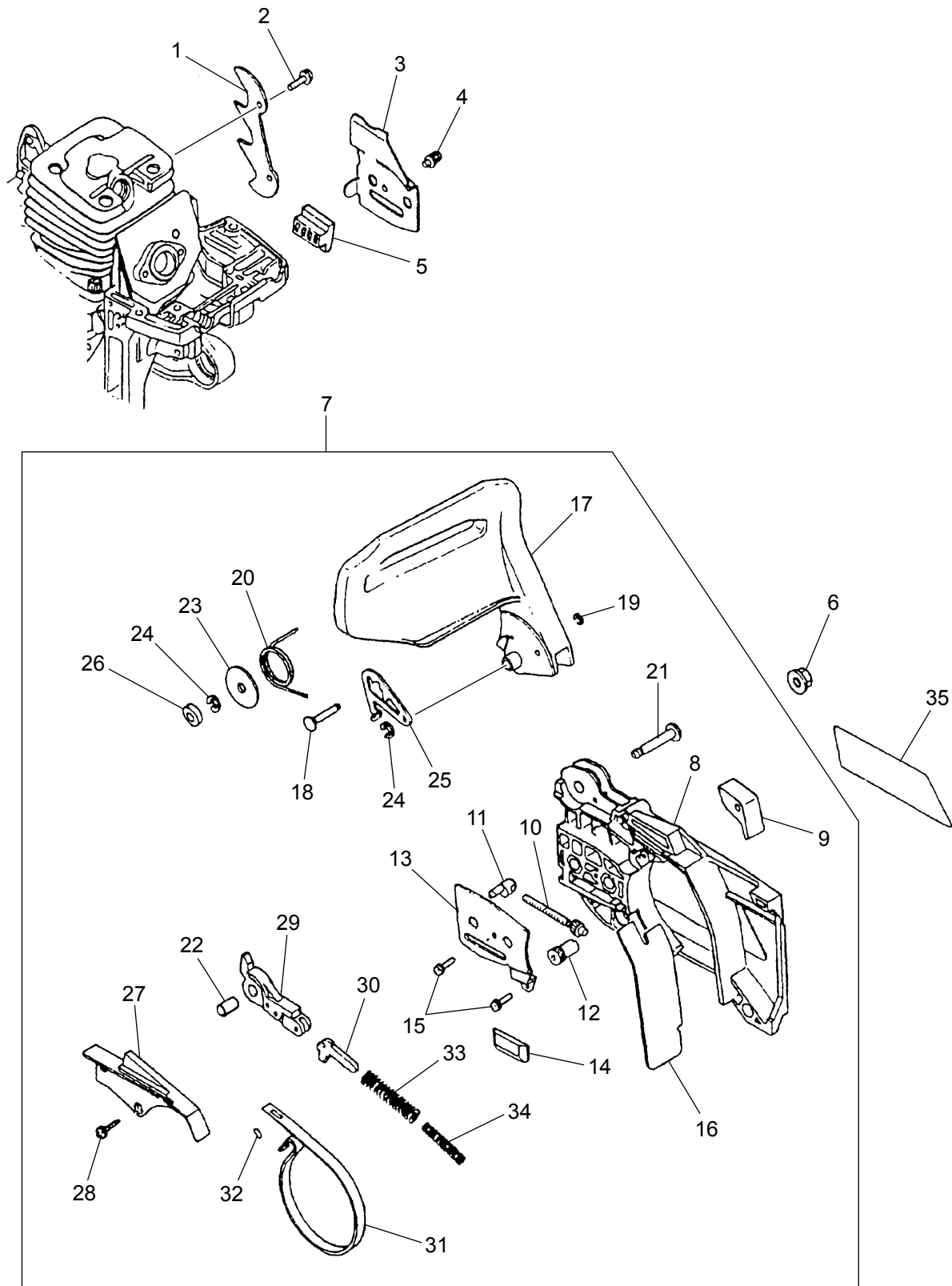
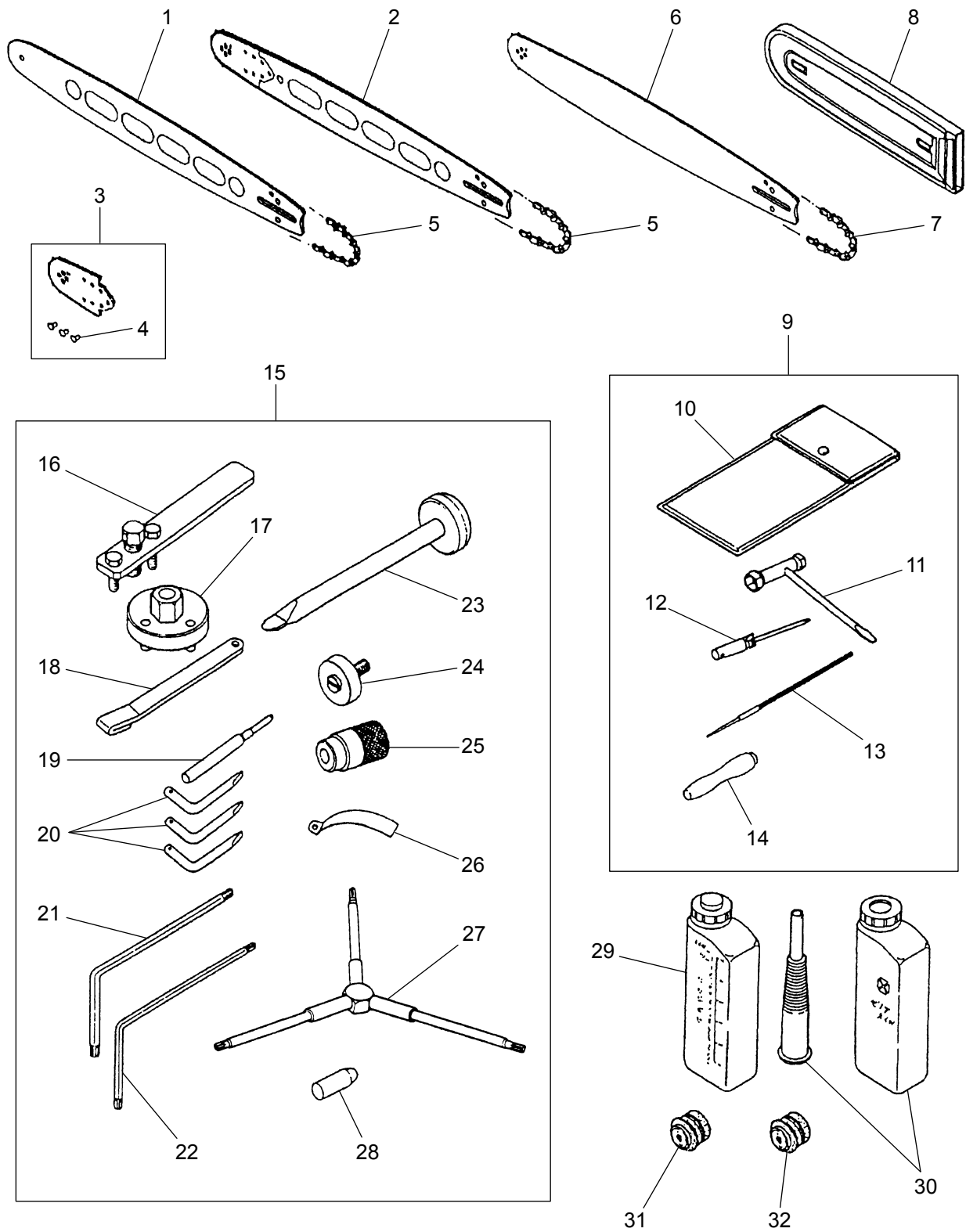
Fig.7 BREAKING SYSTEMS

Fig. 7 G4500

BREAKING SYSTEMS

Key#	PART NUMBER	DESCRIPTION	Q'TY	REMARKS
1	2670-25310	BUMPER	1	M5X14
2	578 46 83-01	SCREW	2	
3	2810-25421	PLATE	1	
4	2670-25430	SCREW	1	M4X10
5	2670-25410	GUIDE	1	
6	3350-53410	NUT	2	M8
7	2881-54003	CHAIN COVER ASSY	1	
8	848C8053A5	• CHAIN COVER	1	
9	2880-53150	• STOPPER	1	
10	2671-53210	• SCREW	1	
11	2810-53221	• NUT	1	M4X12 BT
12	2671-53230	• GEAR	1	
13	2671-53240	• PLATE	1	
14	2670-25410	• GUIDE	1	
15	2670-54630	• SCREW	2	
16	2671-53311	• PROTECTOR	1	
17	2880-54112	• FRONT GUARD	1	
18	2670-54121	• PIN	1	
19	0308-00030	• RING	1	
20	2670-54210	• SPRING	1	
21	2670-54220	• PIN	1	
22	2670-54231	• SPACER	1	
23	3238-15230	• WASHER	1	
24	0308-00040	• RING	2	
25	2810-54240	• PLATE	1	
26	2810-54260	• SPACER	1	M4X12 BT
27	2670-54621	• COVER	1	
28	2670-54630	• SCREW	3	
29	2670-54302	• BRAKE LEVER COMP.	1	
30	2670-54411	• SLIDE ARM	1	
31	2670-54510	• BRAKE BAND	1	
32	3356-24140	• ROLLER	1	
33	2670-54610	• BRAKE SPRING	1	
34	2880-54650	• RETURN SPRING	1	
35	848C8H90B1	LABEL, CHAIN COVER	1	

Fig.8 GUIDE BAR, SAW CHAIN, TOOLS

G4500

GUIDE BAR,SAW CHAIN,TOOLS

[illegible]